No mountain range is more impressive than the **Grand Tetons**.

Incredible **Yellowstone National Park** is a two-million acre natural “jewel”. We’ll view the Lower Falls and many geysers including **Old Faithful**. Two full days with a local guide have been devoted to this national treasure!

The **Buffalo Bill Historical Center** provides the chance to see what life was like on the frontier and features five museums in one location.

Some famous historic sites included in your tour are **Mt. Rushmore**, the **Crazy Horse Monument** and the infamous **Deadwood**.

In **Custer State Park** you’ll have the chance to see buffalo and other wildlife among the rolling prairie.

Enjoy a ride on the **Black Hills Central Railroad**, an 1880 steam train.

Experience 2,260 miles of comfortable scenic travel aboard Amtrak’s **California Zephyr**.

---

**YELLOWSTONE / BLACK HILLS / MT. RUSHMORE**

Jackson Hole • Grand Teton Range • Yellowstone National Park • Cody • Black Hills • Mt. Rushmore • Deadwood • Custer State Park

---

**Days 1-2** ................. Chicago to Glenwood Springs

**Day 3** ................. Jackson Hole

**Day 4** ................. Grand Tetons

**Day 5** ................. Yellowstone National Park

**Day 6** ................. En Route to Cody, WY

**Day 7** ................. Buffalo Bill Historical Center

**Day 8** ................. Black Hills / Mt. Rushmore

**Day 9** ................. Deadwood / Custer State Park

**Days 10-11** .......... En Route to Chicago
Day 1: Depart Chicago

Yellowstone / Black Hills / Mt. Rushmore tour members will meet the Tour Director in Chicago's Union Station. At 1:15 p.m. we'll prepare to board the famous California Zephyr. Departure is at 2:00 p.m.

This train features double-decker Superliner equipment. Relax in your comfortable reclining coach seat with leg rest. Roomettes or Bedrooms may be available at an additional cost and include dining car meals.

After settling in you may want to go the glass-walled Sightseer Lounge car with its comfortable seating. It's a great place to enjoy the passing scenery. This evening you can enjoy an optional full-course dinner in the dining car; lighter fare is available in the lounge car.

Day 2: En Route

When you awaken this morning you may look out your window toward the West to experience the sight of the towering, majestic Colorado Rockies in the distance. Plan to get up early and find a seat in the glass-walled Sightseer Lounge car for the spectacular scenery that will unfold before you today.

The Zephyr will pull out of Denver at 8:05 a.m. and begin its climb over the Front Range toward the Continental Divide.

About an hour later we'll encounter the famous six-mile long Moffat Tunnel and go under the Continental Divide. The train will wind around sharp mountain curves and go through numerous tunnels. You'll look down at roaring streams winding through valleys far below.

Our arrival into Glenwood Springs is scheduled for 1:46 p.m. We'll board our deluxe motorcoach and travel north to Craig, CO where we'll spend the night at the Hampton Inn. D*

Day 3: Jackson Hole

This morning we'll enjoy breakfast (included) before setting off for Wyoming.

*2020 (17 meals)
of geothermal activity. Thousands of hot springs dot the thermal basins. Old Faithful is the most famous geyser in the world. We will spend two nights at the Kelly Inn. There are a variety of evening activities available including the Playmill Theatre (Broadway-style musicals and dramas), an IMAX Theater featuring a 45-minute presentation about the Yellowstone Park area and the Yellowstone Historic Center.

Day 5: Yellowstone

A breakfast is included each morning in our hotel. Today we begin to explore Yellowstone National Park, a two-million acre national “jewel”. Today we’ll take the Upper Loop, which visits Gibbon Falls, Mammoth Hot Springs, Undine Falls, Tower Falls and the Lamar Valley. We’ll return to our hotel by late afternoon.

Day 6: Yellowstone / Cody, WY

We’ll begin our second day of awesome Yellowstone National Park experiences. Today we take the Lower Loop and visit Fountain Paint Pots, Old Faithful Geyser, The Old Faithful Inn, Grand Canyon of the Yellowstone, the Lower Falls, Yellowstone Lake and Lake Hotel. A box lunch is included.

Our travelers will continue east to Cody where we’ll spend the night at The Cody Hotel. Dinner tonight is included.

Day 7: Buffalo Bill Center of the West to Rapid City

Following breakfast we will spend the morning at the Buffalo Bill Center of the West, which has five museums in one easy-to-navigate location. Museums at the site include the Buffalo Bill Museum; exploring the famous life of “Buffalo Bill” Cody; the Whitney Gallery of Western Art; the Cody Firearms Museum and the Draper Museum of Natural History. The Plains Indian Museum features art and artifacts of the Plains Indians, including the Arapaho, Crow, Cheyenne, Kiowa, Comanche, Blackfeet, Sioux, Gros Ventre, Shoshone and Pawnee. At noon we will depart for Rapid City, SD. We will make a stop for an included dinner in Gillette, WY at the Prime Rib Restaurant. We’ll spend the next three nights at the Hilton Garden Inn.

Day 8: The Black Hills / Custer State Park

Following an included breakfast we will enjoy a guided sightseeing tour including a visit to the Stav Kirke Norwegian Chapel in the Hills. We will travel scenic Skyline Drive and Dinosaur Hill and enjoy a guided tour of the Black Hills Gold factory.

Following an “on-your-own” lunch in Hill City, we’ll visit the Crazy Horse Memorial, an in-progress monument to the famous Chief and enjoy a ride to the base of Crazy Horse Mountain.

We will continue to Custer State Park where we will tour the Park on the 18-mile Wildlife Loop Road. Located in the Black Hills, Custer State Park’s residents include bison, antelope, elk and numerous other animals. Keep your camera ready for incredible photo opportunities!

Day 9: Deadwood and Black Hills Central Railroad

This morning we’ll travel to Hill City where we’ll ride the Black Hills Central Railroad. This 1880 steam train takes you past some of the Black Hills most amazing scenery. The narrated tour is about an hour long and travels near Crazy Horse and Mt. Rushmore. The train ride terminates in Keystone where we will go to the Gutzon Borglum Museum and Mt. Rushmore. Here you will learn about the man who made one of the country’s most famous monuments, the incredible Mount Rushmore!

We will have time for an “on-your-own” lunch. This afternoon we will travel to Deadwood where we will visit the legendary Wild West. You will see Main Street and a historic restored street.

Dinner is included this evening at the Silverado Grand Buffet.

Following dinner we will return to our hotel.

Day 10: En Route to Denver

Today we will travel from Rapid City to Denver. An “on-your-own” lunch stop will be made. Dinner is included before boarding the California Zephyr at 7:10 p.m.

Day 11: En Route to Chicago

Last night, we passed through Nebraska and into Iowa. Today we will pass through the plains of Iowa and Illinois. We are scheduled to arrive at Chicago’s Union Station at 2:50 p.m. this afternoon.

Some tour members will change to trains bound for Midwest, Eastern and Southern home cities. Others will spend the night in Chicago and fly home tomorrow.
GENERAL INFORMATION

REGISTRATION AND DEPOSIT:
A deposit of $500 per person, of which $250 per person is non-refundable, is required to finalize registration. The balance due 120 days prior to departure. Amtrak accommodation upgrades and any connecting transportation charges are due at the time of reservation. If payments are not received by the due date, specified, reservations may be cancelled without notice.

FOUR CANCELLATIONS:
1. Cancellation is received by America by Rail more than 120 days prior to departure, $250 of your deposit will be retained.
2. Cancellations received within 120 days of departure, the following per person cancellation fees apply:
   - 76-120 days prior to departure: 25% of total tour cost.
   - 61-75 days prior to departure: 50% of total tour cost.
   - 31-60 days prior to departure: 85% of total tour cost.
   - 30 days or less prior to departure during the duration of the tour: 100% of total tour cost.
   The total tour cost includes tour price, add-ons and upgrades.

Air and connecting rail cancellations are subject to the carrier's policy.

Tours cancelled within 30 days after the conclusion of the tour: 100% of total tour cost.

Smoking:
Smoking is not permitted on America by Rail motorcoaches. Those who smoke may do so at any of the frequent stops we make. All Amtrak and VIA Rail trains are entirely smoke-free. If time is available at station stops, it will be announced by the conductor. Cruise ships policies vary from line to line, but all have designated areas to accommodate smokers.

Please Note:
America by Rail reserves the right, at its sole discretion, to accept or retain any individuals as members of the tour. The acceptance of any service provided as part of an America by Rail tour, or any ticket or voucher, shall be deemed to be acceptance of and consent to these conditions.

All rates published herein are in U.S. dollars and based on tariffs and exchange rates in effect on the printing date of the tour brochure. Prices and arrangements are subject to change without notice.

No persons, other than a representative of America by Rail, authorized by a document in writing, may vary, add or waive any term or condition set forth in the preceding provisions.

A $50 per person fee will be assessed for each itinerary alteration requested after final arrangements are confirmed.

It is our company policy to issue a tour roster to all tour participants containing all tour participants' names and addresses. If you do not want your address included, you must let us know at time of registration.

Times, schedules, entertainment and activities are subject to change without notice.

IMPORTANT INFORMATION REGARDING FUEL SUPPLEMENT:
Please be advised America by Rail reserves the right to apply fuel supplement for all guests should the price of oil warrant it.

RESPONSIBILITY CLAUSE:
America by Rail acts only in the capacity as an agent for the owners and contractors providing means of transportation, hotel or other services. All tour services, tickets and vouchers are subject to any and all terms and conditions under which such means of transportation, hotel or other services are offered or provided. America by Rail shall not be or become liable or responsible in any way whatsoever, for any loss, injury or damage from acts of God, sickness, theft, war, or quarantine however caused or arising.

America by Rail reserves the right to cancel a tour in the event tour participation does not meet minimum requirements.

America by Rail shall not be obligated to honor any booking resulting from, nor shall be responsible or liable whatsoever in connection with, misprints or errors of any kind, whether in brochures, advertisements, on the Internet, during the booking process or otherwise, that result in traveler being undercharged for the tour. America by Rail reserves the right, prior to departure, to collect the correct fare or cancel the booking and refund any payment made by traveler.

AMTRAK STATEMENT:
The National Railroad Passenger Corporation (Amtrak) is not to be held responsible for any act, omissions, or event during the time passengers are not on board their trains or conveyance. The passenger contract in use of the National Railroad Passenger Corporation (Amtrak) and purchaser of these tour and/or passenger. All conditions are subject to the laws of the District of Columbia, U.S.A.

America by Rail® is the registered trademark of America by Rail, Inc.